



PREMIER AVIATION, INC.
9999 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CODE	ISSUE NO	QWG NO	REV.
0	OSUV8		867-43001	8
SCALE	BY:	DATE		15 OF 45

ORIGINAL

Date: Tuesday, 29/07/2008 1:50:23 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 40777

Part Number: PB6743001235

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Tuesday, 29/07/2008 1:50:23 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: OUTER TUBE
Job Number	: 40777		
Estimate Number	: 13500		
P.O. Number	:	Part Number	: PB6743001235
This Issue	: 29/07/2008 S.O. No. :	Drawing Number	: B6743001 P.19
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 05/08/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>mf 08-07-29</u>		
Comment	: Est Rev:A 08-07-24 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1750W065	6061T6 RDTUBE 1.750 X 0.65W
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Comment: Qty.: 5.5781 f(s)/Unit Total: 27.8906 f(s)
 6061T6 RDTUBE 1.750 X 0.65W
 batch: _____



2.0	BAND SAW	BAND SAW
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- deburr



3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001
 2- deburr



4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP



5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____



40777

DART AEROSPACE LTD		Work Order: 39952
Description: <i>Main Tube</i>		Part Number: <i>B67-43001-235</i>
Dwg: <i>B67-43001 Rev B</i>		Qty:
		Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	W		
2	17707	<i>Machine as per Ray B67-43001</i> <i>MAC GALT-TEALL 0.175" x .065" (WAL)</i> <i>Tubing Batch: M108551</i> <i>M108659</i>	JL	08/07/14	3
3	001	<i>Inspect parts as they come off</i> <i>the case machine</i>	J.L	08/07/14	3
4	008	<i>Second Check</i>	89	08/07/14	3
5	001	<i>Reburn</i>	J.L	08/07/14	3
6	001	<i>Identify 5-Stack</i>	39952		
7	001	<i>Case/Part</i>			
8	001	<i>Place w/o</i> <i>Level 21</i>	U	08/08/16	3
		REFERENCE ONLY	89	08/08/16	3

Rev	Date	Change	Revised By	Approved